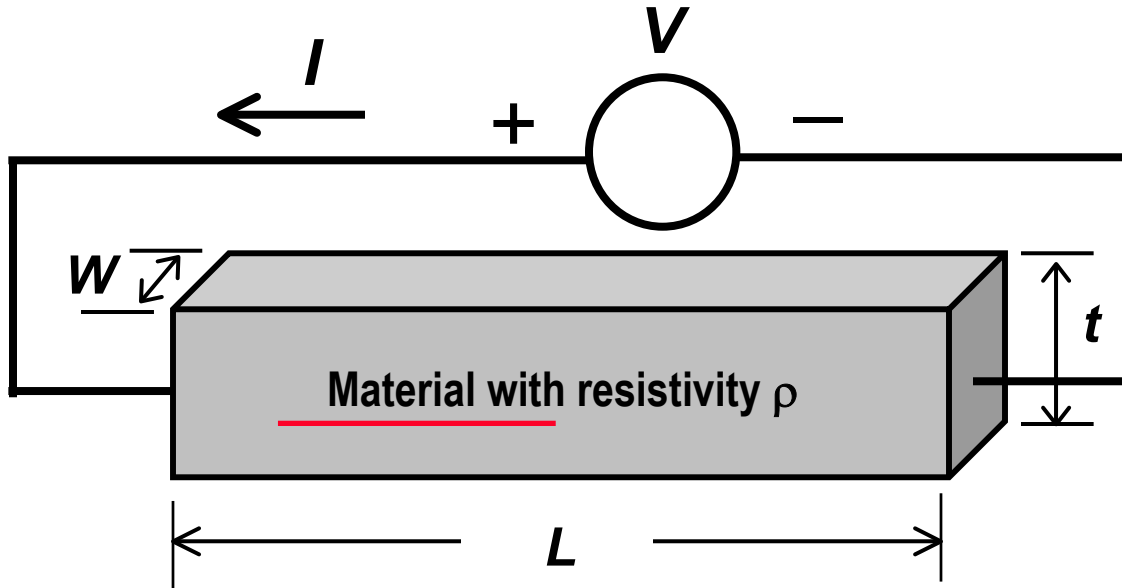


# Electrical Resistance



Resistance

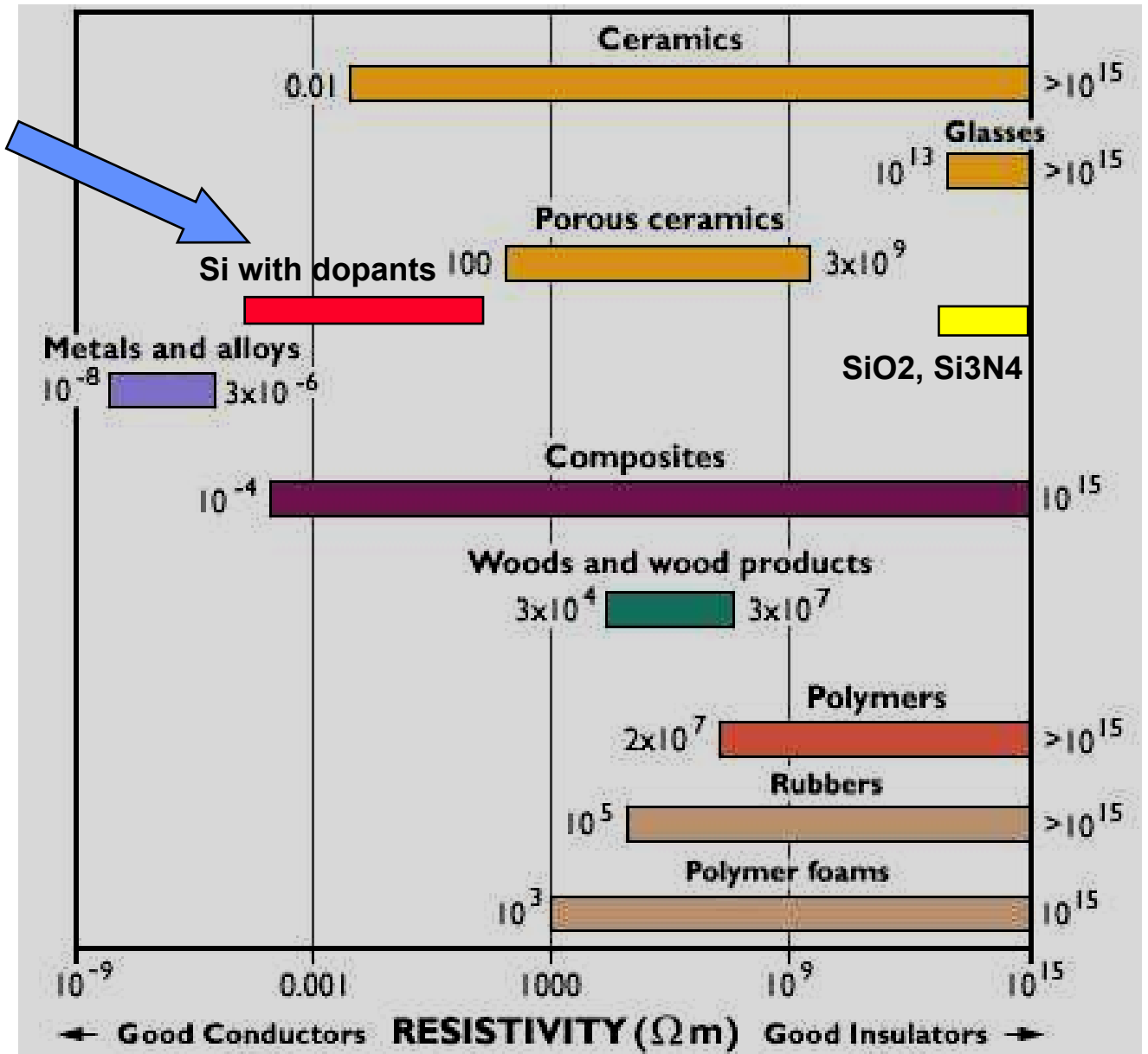
$$R \equiv \frac{V}{I} = \rho \frac{L}{Wt}$$

(Unit: ohms)

where  $\rho$  is the *electrical resistivity*

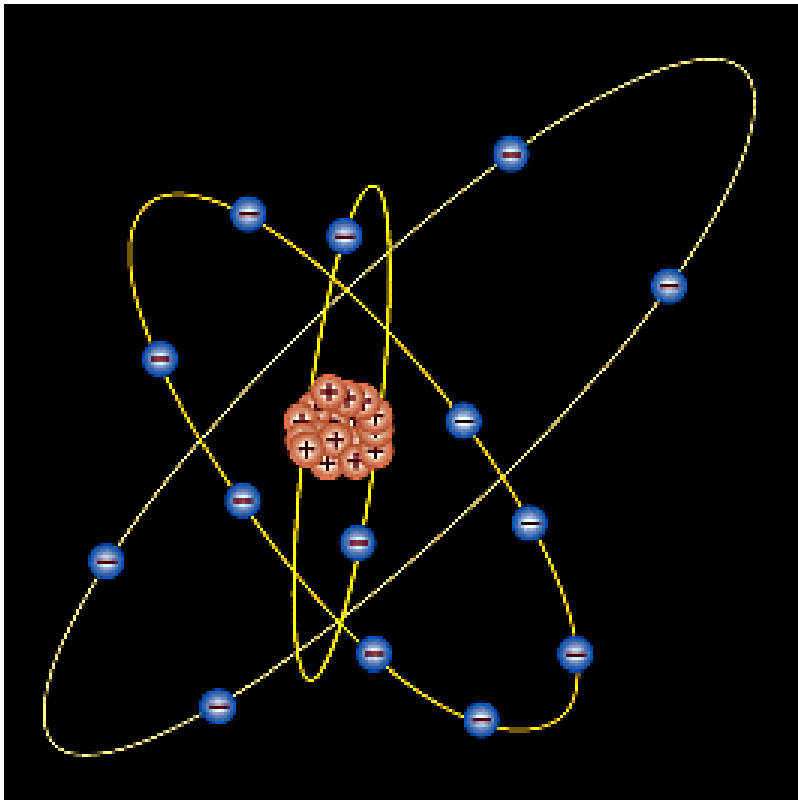
# Resistivity Range of Materials

Adding parts/billion to parts/thousand of “dopants” to pure Si can change resistivity by 8 orders of magnitude !

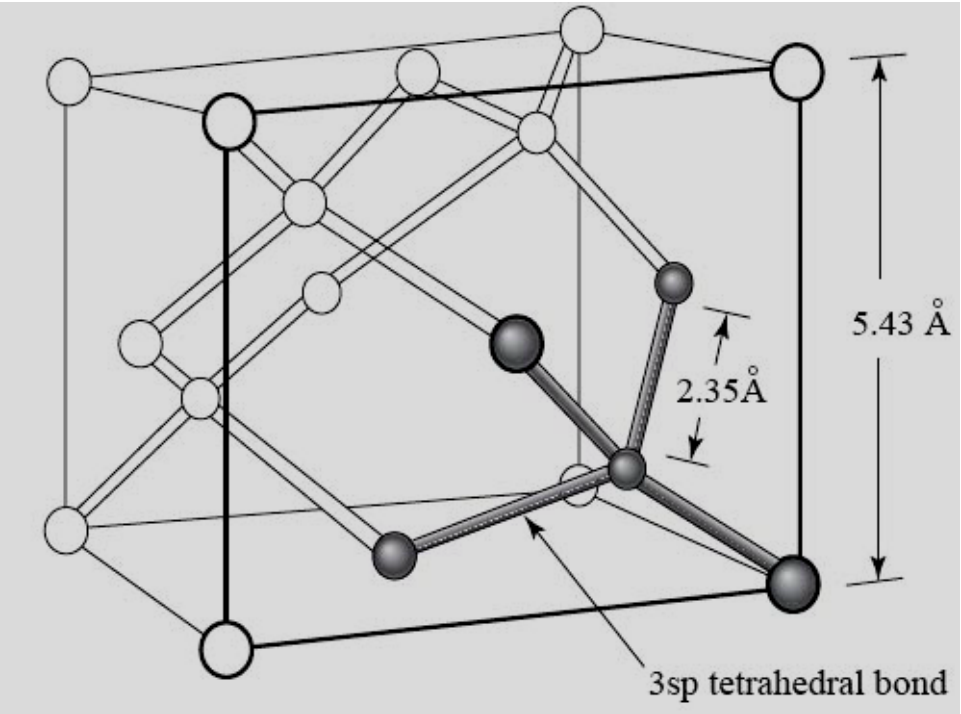


$1 \Omega\text{-m} = 100 \Omega\text{-cm}$

# The Si Atom



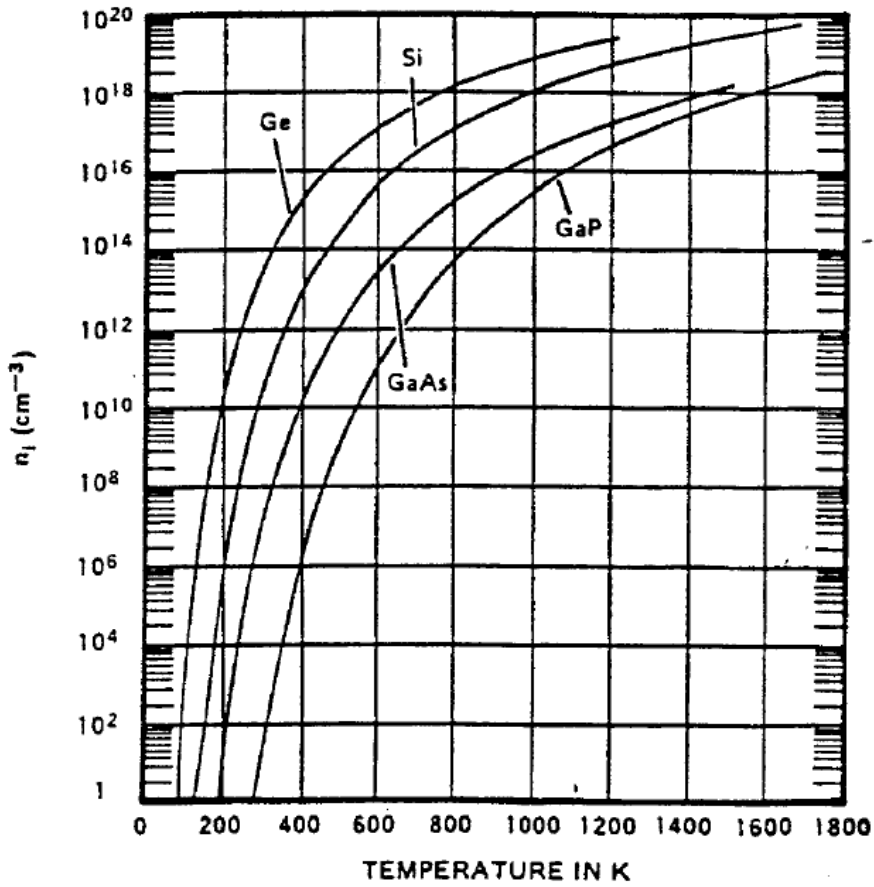
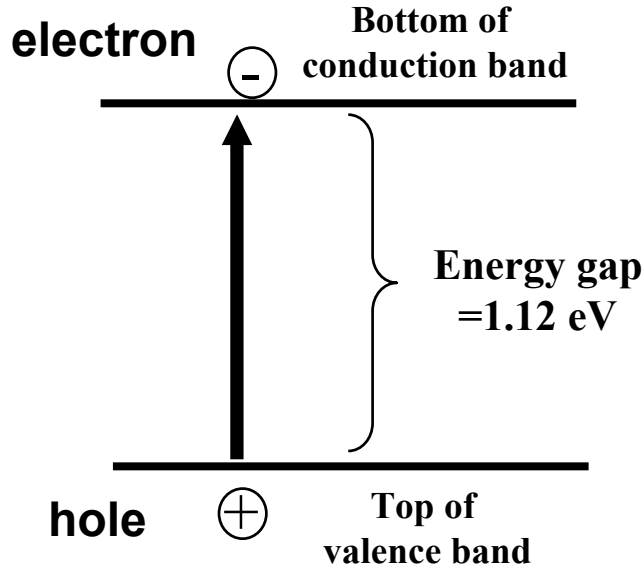
# The Si Crystal



“diamond” structure

High-performance semiconductor devices require defect-free crystals

# Carrier Concentrations of Intrinsic (undoped) Si



**n (electron conc)**  
**= p (hole conc)**  
**=  $n_i$**

**For Si**

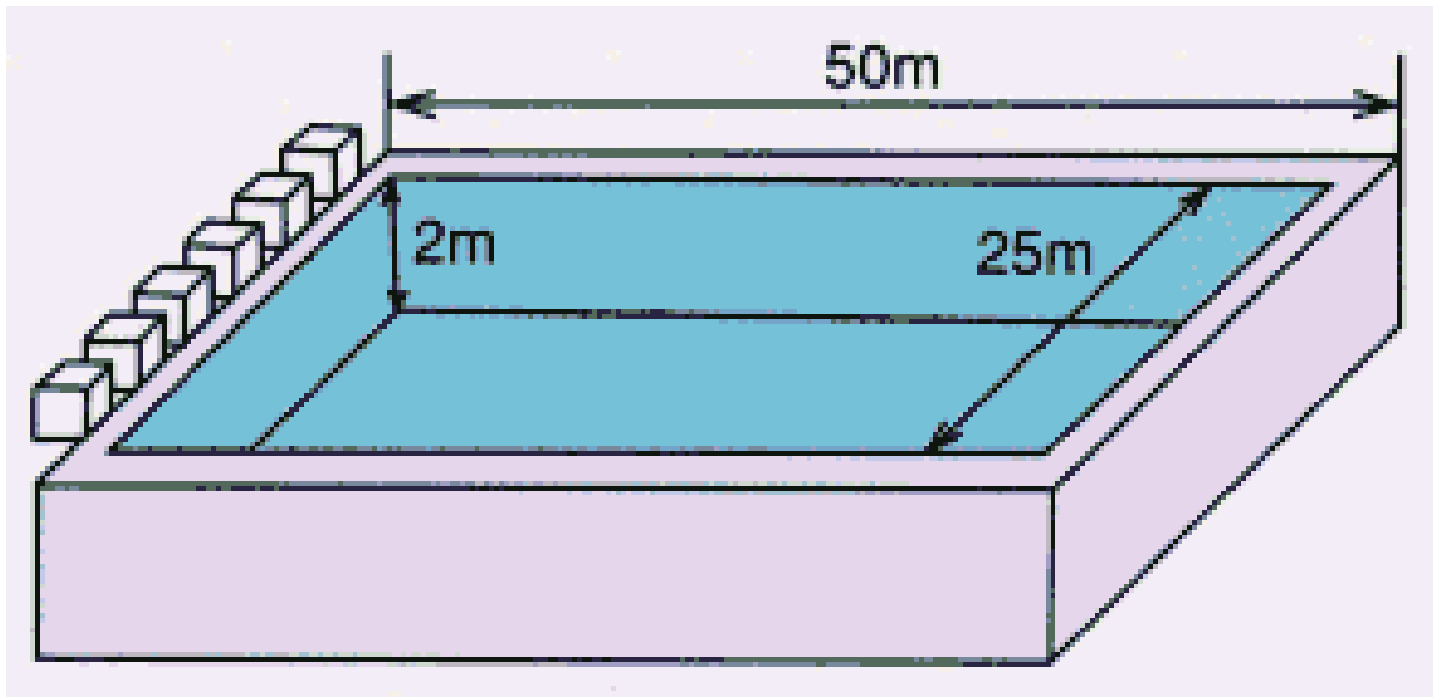
$$n_i = 3.9 \times 10^{16} T^{3/2} e^{-\frac{0.605\text{eV}}{kT}} / \text{cm}^3$$

**$n_i \approx 1.45 \times 10^{10} \text{ cm}^{-3}$  at room temperature**

# Purity of Device-Grade Si wafer

**99.999999999 % (so-called “eleven nines” ) !!**

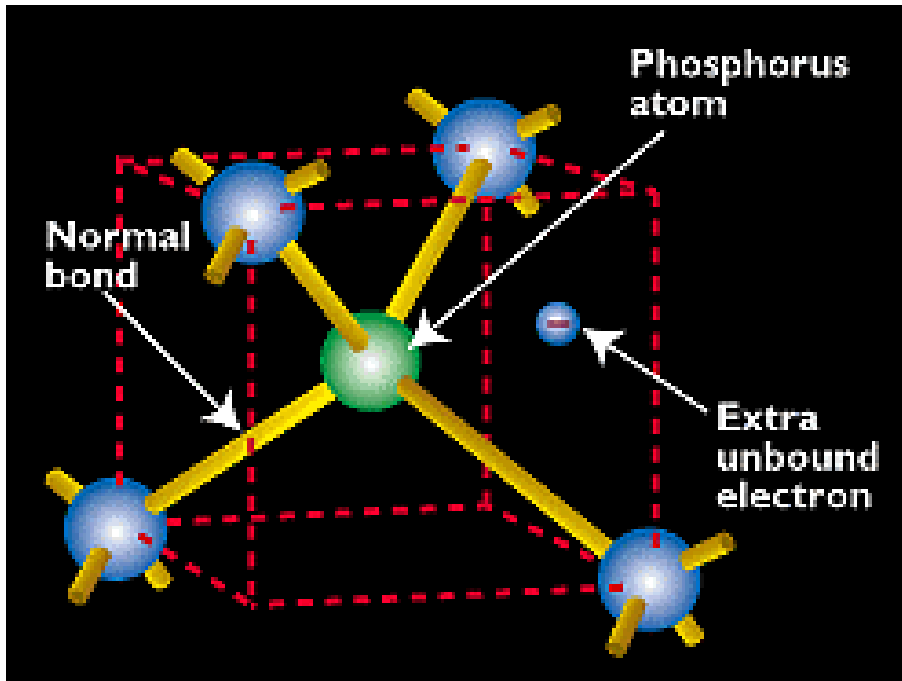
**Maximum impurity allowed is equivalent to  
1 mg of sugar dissolved in an Olympic-size swimming pool.**



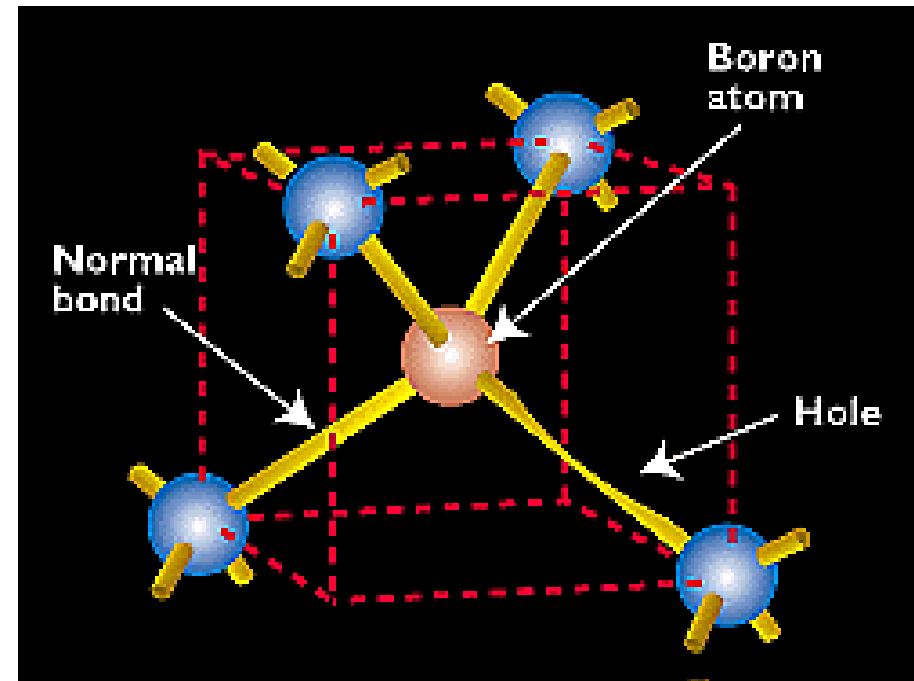
# Dopants in Si

By substituting a Si atom with a special impurity atom (**Column V** or **Column III** element), a conduction electron or hole is created.

**Donors: P, As, Sb**



**Acceptors: B, Al, Ga, In**

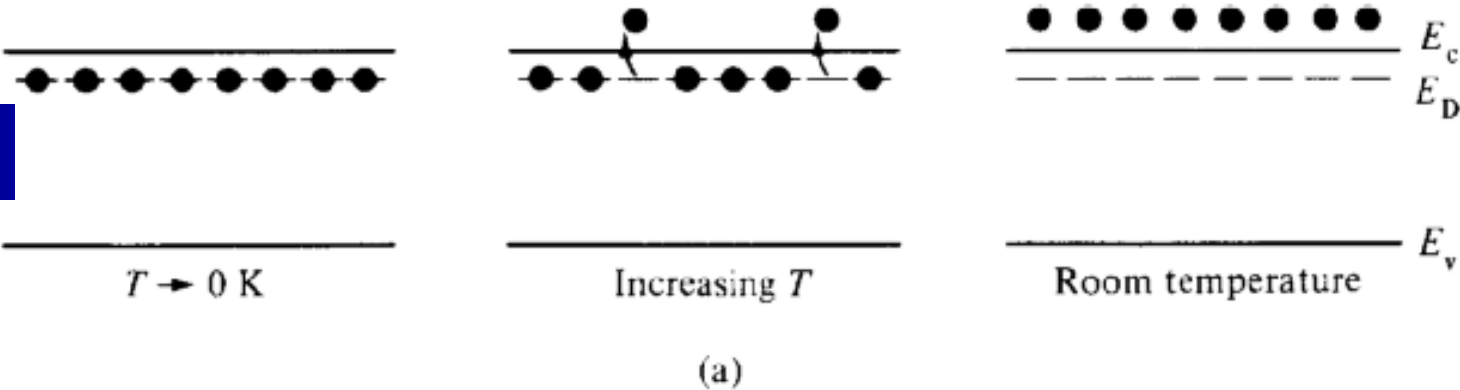


# Energy Band Description of Electrons and Holes Contributed by Donors and Acceptors

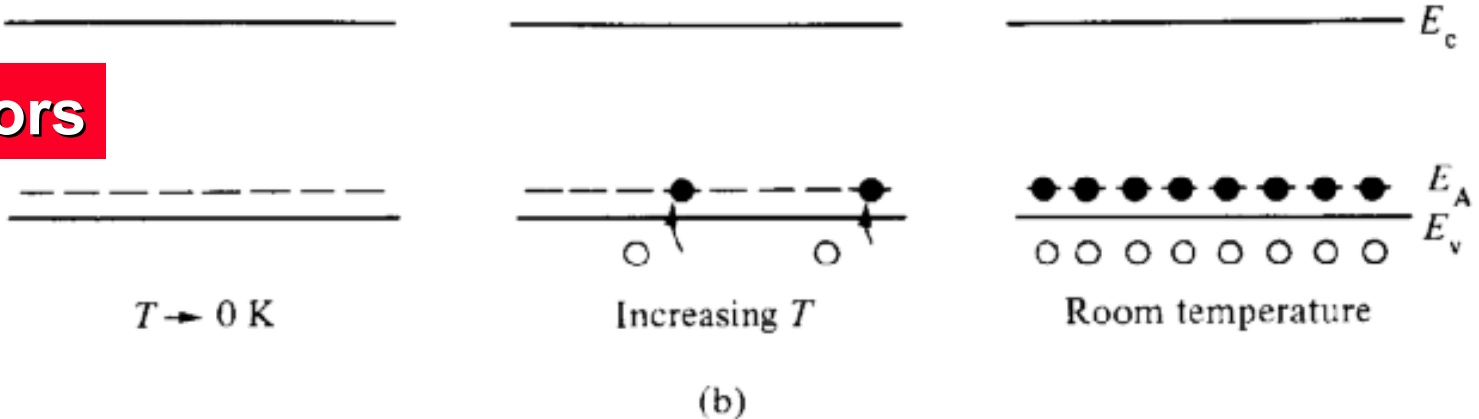
$E_C$  = bottom of conduction band  
 $E_V$  = top of valence band  
 $E_D$  = Donor energy level  
 $E_A$  = Acceptor energy level

At room temperature, the dopants of interest are essentially fully ionized

## Donors



## Acceptors



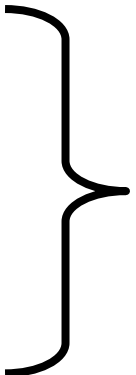
# Semiconductor with both acceptors and donors has 4 kinds of charge carriers



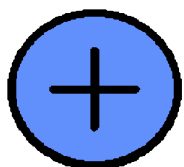
Hole



Electron



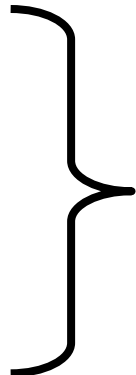
**Mobile;**  
**they contribute to current flow with electric field is applied.**



**Ionized Donor**



**Ionized Acceptor**

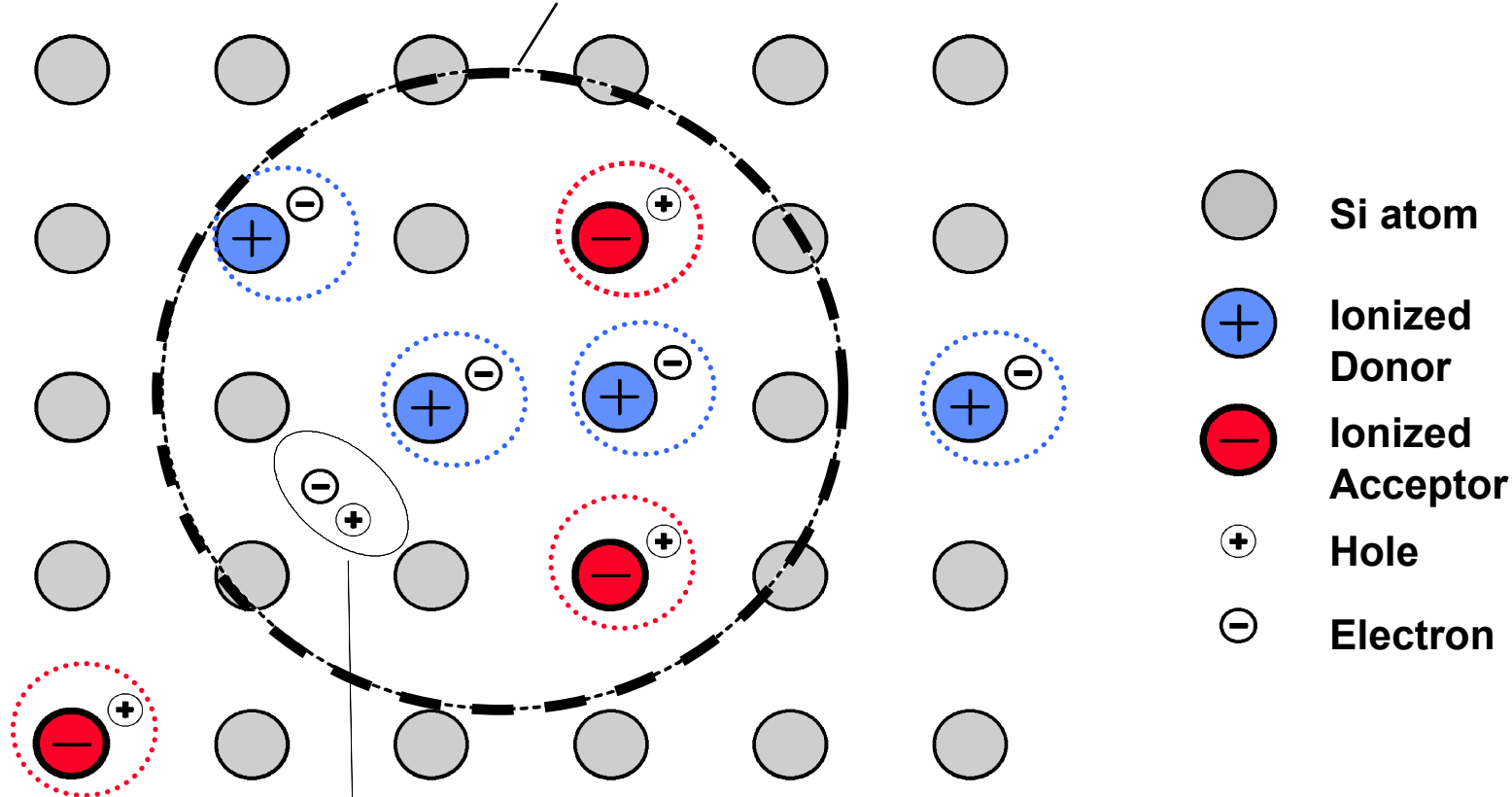


**Immobile ; they DO NOT contribute to current flow with electric field is applied. However, they affect the local electric field**



# Charge Neutrality Condition

Even  $N_A$  is not equal to  $N_D$ , microscopic volume surrounding any position  $x$  has zero net charge



electron-hole pair due to transition from valence band to conduction band

# How to Calculate Electron and Hole Concentrations for homogeneous Semiconductor

$n$ : electron concentration ( $\text{cm}^{-3}$ )

$p$ : hole concentration ( $\text{cm}^{-3}$ )

$N_D$ : donor concentration ( $\text{cm}^{-3}$ )

$N_A$ : acceptor concentration ( $\text{cm}^{-3}$ )

Assume completely ionized

1) Charge neutrality condition:  $N_D + p = N_A + n$

2) At thermal equilibrium,  $np = n_i^2$  (“Law of Mass Action”)

$$n = \frac{N_D - N_A}{2} + \sqrt{\left(\frac{N_D - N_A}{2}\right)^2 + n_i^2}$$

$$p = \frac{N_A - N_D}{2} + \sqrt{\left(\frac{N_A - N_D}{2}\right)^2 + n_i^2}$$

**Note:** Carrier concentrations depend on **NET** dopant concentration ( $N_D - N_A$ ) !

# N-type and P-type Material

If  $N_D \gg N_A$  (so that  $N_D - N_A \gg n_i$ ):

$$n \cong N_D - N_A \quad \text{and} \quad p \cong \frac{n_i^2}{N_D - N_A}$$

$n \gg p \rightarrow$  material is “n-type”

---

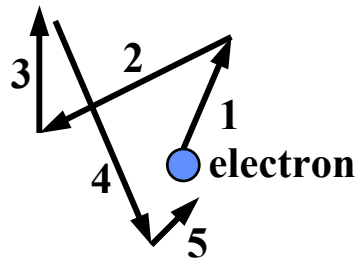
If  $N_A \gg N_D$  (so that  $N_A - N_D \gg n_i$ ):

$$p \cong N_A - N_D \quad \text{and} \quad n \cong \frac{n_i^2}{N_A - N_D}$$

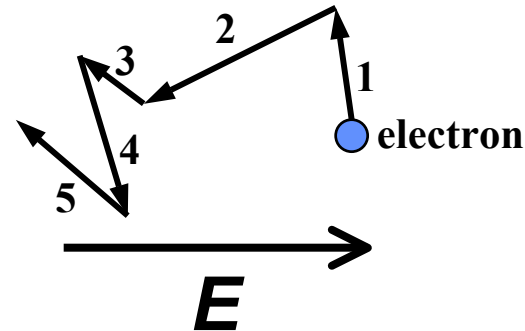
$p \gg n \rightarrow$  material is “p-type”

# Carrier Drift

- When an electric field is applied to a semiconductor, mobile carriers will be accelerated by the electrostatic force. This force superimposes on the random thermal motion of carriers:



$$E = 0$$



E.g. Electrons *drift* in the direction opposite to the  $E$ -field  
 → Current flows

$$\text{Average drift velocity} = | \mathbf{v} | = \mu \mathbf{E}$$

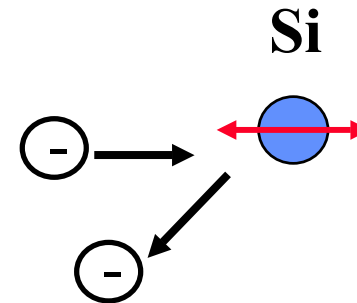
Carrier mobility

# Carrier Mobility

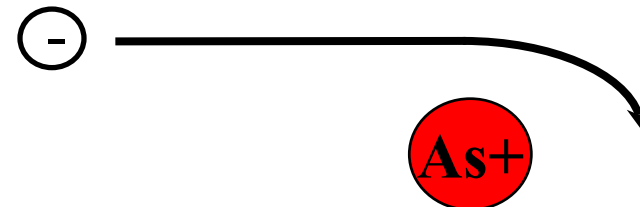
- Mobile carriers are always in random thermal motion. If no electric field is applied, the average current in any direction is zero.

- **Mobility is reduced by**

- collisions with the vibrating atoms
  - “phonon scattering”



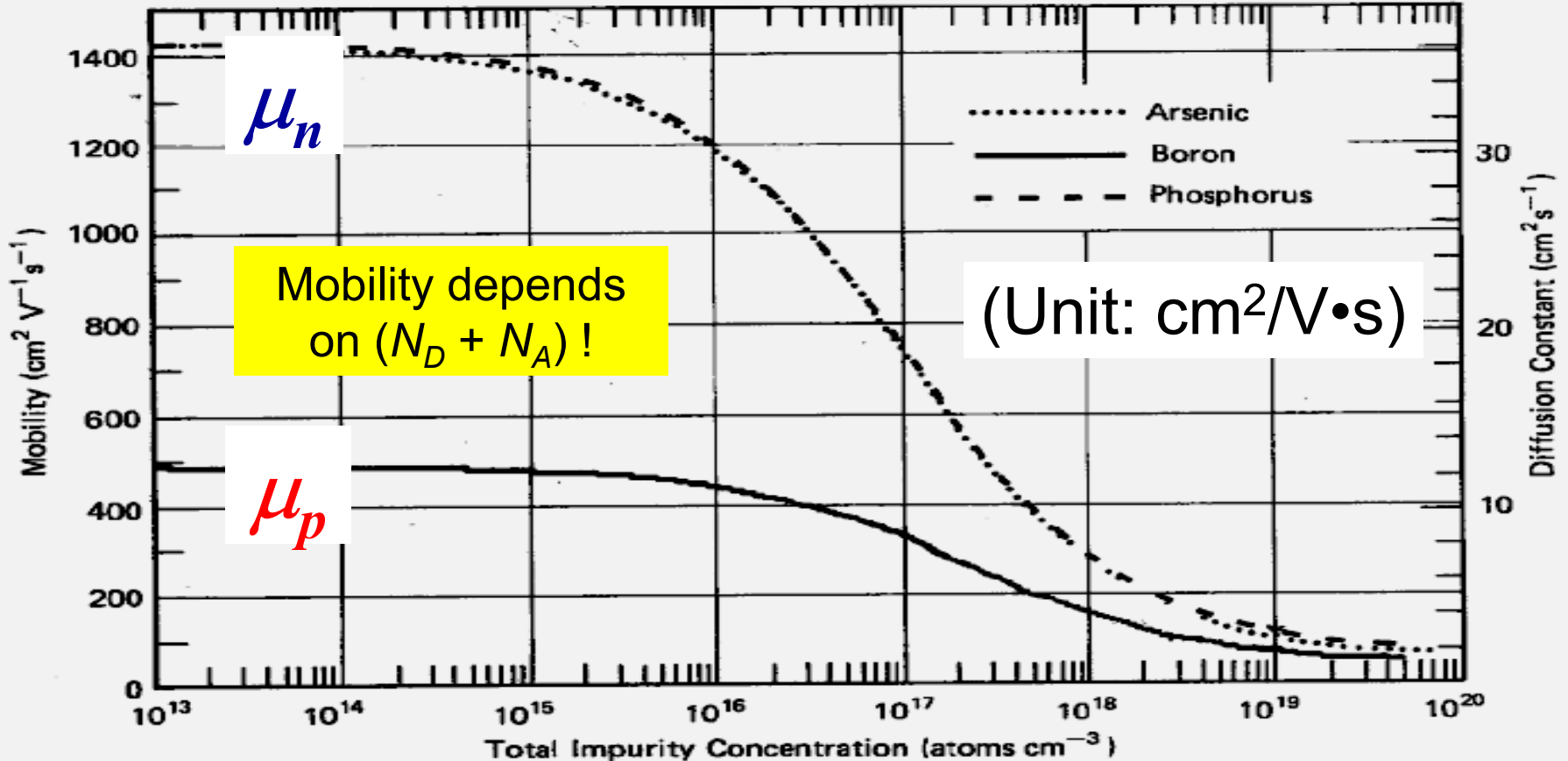
- deflection by ionized impurity atoms



# Carrier Mobility $\mu$

Mobile charge-carrier drift velocity is proportional to applied  $E$ -field:

$$|v| = \mu E$$



# Electrical Conductivity $\sigma$

When an electric field is applied, current flows due to drift of mobile electrons and holes:

**electron current density:**

$$J_n = (-q)nv_n = qn\mu_n E$$

**hole current density:**

$$J_p = (+q)pv_p = qp\mu_p E$$

**total current density:**

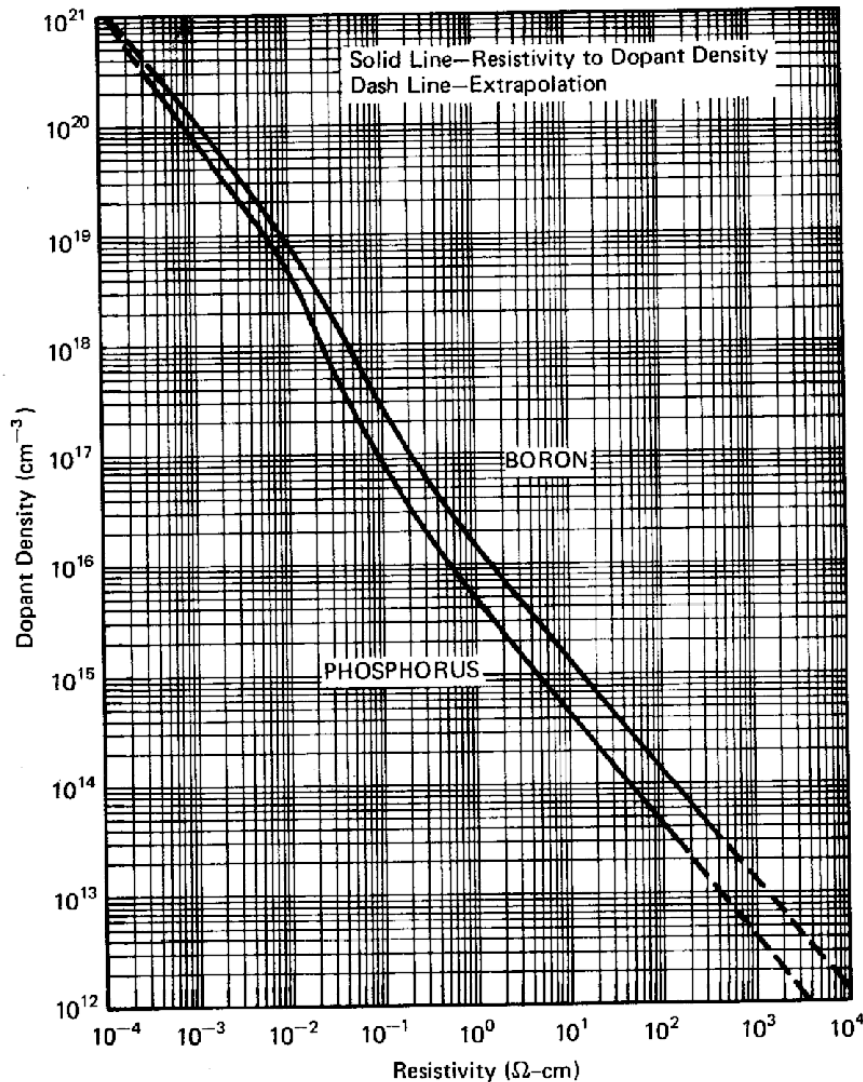
$$J = J_n + J_p = (qn\mu_n + qp\mu_p)E$$

$$J = \sigma E$$

**conductivity**

$$\sigma \equiv qn\mu_n + qp\mu_p$$

# Electrical Resistivity $\rho$



**Figure 1.14** Dopant density versus resistivity at 23°C (296 K) for silicon doped with phosphorus and with boron. The curves can be used with little error to represent conditions at 300 K. [W. R.]

$$\rho \equiv \frac{1}{\sigma} = \frac{1}{qn\mu_n + qp\mu_p}$$

$$\rho \approx \frac{1}{qn\mu_n} \quad \text{for n-type}$$

$$\rho \approx \frac{1}{qp\mu_p} \quad \text{for p-type}$$

(Unit: ohm-cm)

**Note:** This plot does not apply for compensated material!



# Example Calculation

Consider a Si sample doped with  $10^{16}/\text{cm}^3$  Boron.  
What is its **electrical resistivity**?

Answer:

$$N_A = 10^{16}/\text{cm}^3, N_D = 0 \quad (N_A \gg N_D \rightarrow \text{p-type})$$

$$\rightarrow p \approx 10^{16}/\text{cm}^3 \quad \text{and} \quad n \approx 10^4/\text{cm}^3$$

$$\rho = \frac{1}{qn\mu_n + qp\mu_p} \cong \frac{1}{qp\mu_p}$$

$$= \left[ (1.6 \times 10^{-19})(10^{16})(450) \right]^{-1} = 1.4 \, \Omega - \text{cm}$$

From  $\mu$  vs.  $(N_A + N_D)$  plot 

# Example: Dopant Compensation

Consider the same Si sample (with  $10^{16}/\text{cm}^3$  Boron), doped ***additionally*** with  $10^{17}/\text{cm}^3$  Arsenic. What is the new resistivity?

Answer:

$$N_A = 10^{16}/\text{cm}^3, N_D = 10^{17}/\text{cm}^3 \quad (N_D \gg N_A \rightarrow \text{n-type})$$

$$\rightarrow n \approx 9 \times 10^{16}/\text{cm}^3 \quad \text{and} \quad p \approx 1.1 \times 10^3/\text{cm}^3$$

$$\rho = \frac{1}{qn\mu_n + qp\mu_p} \cong \frac{1}{qn\mu_n}$$

$$= \left[ (1.6 \times 10^{-19})(9 \times 10^{16})(600) \right]^{-1} = 0.12 \, \Omega - \text{cm}$$

**\* The sample is converted to n-type material by adding more donors than acceptors, and is said to be “compensated”.**

# Summary of Doping Terminology

**intrinsic** semiconductor: undoped semiconductor

**extrinsic** semiconductor: doped semiconductor

**donor**: impurity atom that increases the electron concentration  
**group V elements (P, As) in Si**

**acceptor**: impurity atom that increases the hole concentration  
**group III elements (B, In) in Si**

**n-type** material: semiconductor containing more electrons than holes

**p-type** material: semiconductor containing more holes than electrons

**majority carrier**: the most abundant mobile carrier in a semiconductor

**minority carrier**: the least abundant mobile carrier in a semiconductor

**mobile carriers**: Charge carriers that contribute to current flow when electric field is applied.

# Sheet Resistance $R_s$

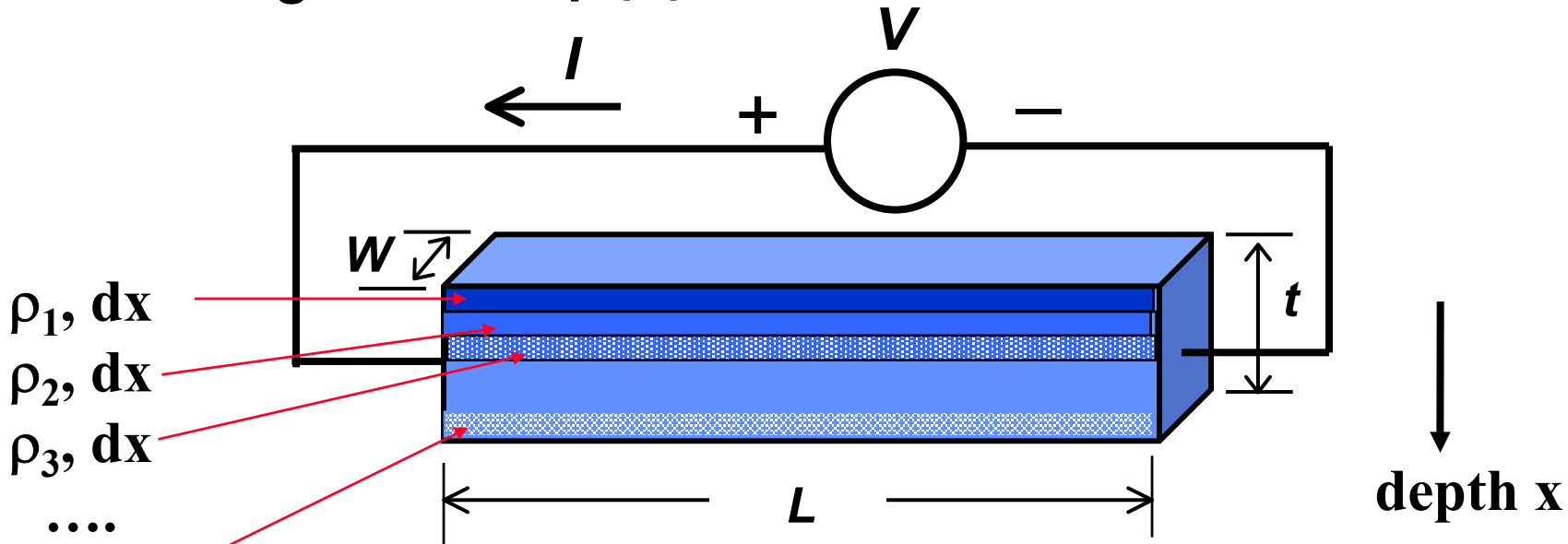
$$R = \rho \frac{L}{Wt} = R_s \frac{L}{W}$$

$R_s$  is the resistance when  $W = L$  (unit in ohms/square)

$$\mathbf{R_s} \equiv \frac{\rho}{\mathbf{t}} \quad \text{if } \rho \text{ is independent of depth } \mathbf{x}$$

- The  $R_s$  value for a given layer (e.g. doped Si, metals) in an IC or MEMS technology is used
  - for design and layout of resistors
  - for estimating values of parasitic resistance in a device or circuit

# $R_s$ when $\rho(x)$ is function of depth $x$



$$\frac{1}{R_s} = \frac{dx}{\rho_1} + \frac{dx}{\rho_2} + \frac{dx}{\rho_3} + \dots + \frac{dx}{\rho_n} = (\sigma_1 + \sigma_2 + \dots + \sigma_n) dx$$

For a continuous  $\sigma(x)$  function:

$$R_s = \frac{1}{\int_0^t \sigma(x) dx}$$

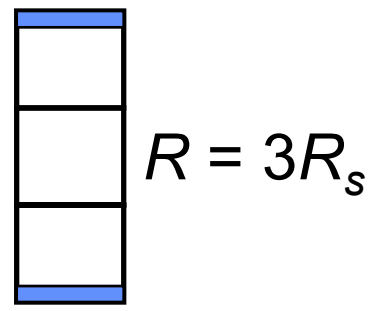
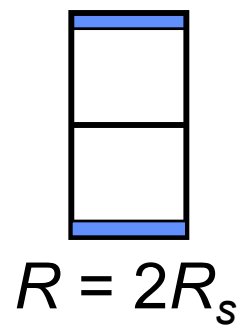
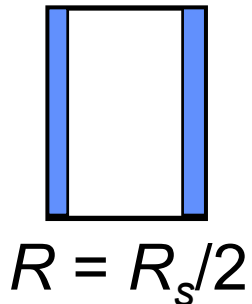
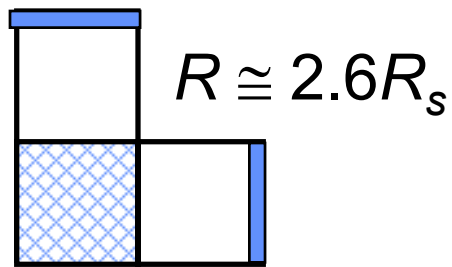
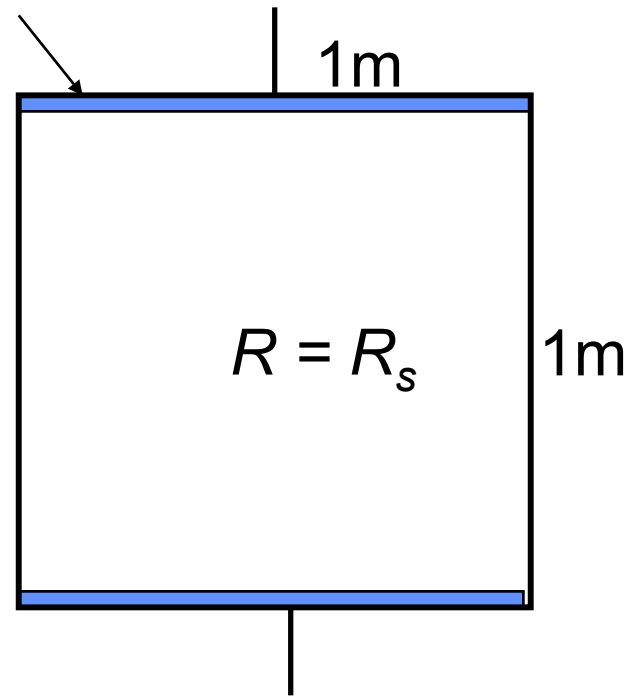
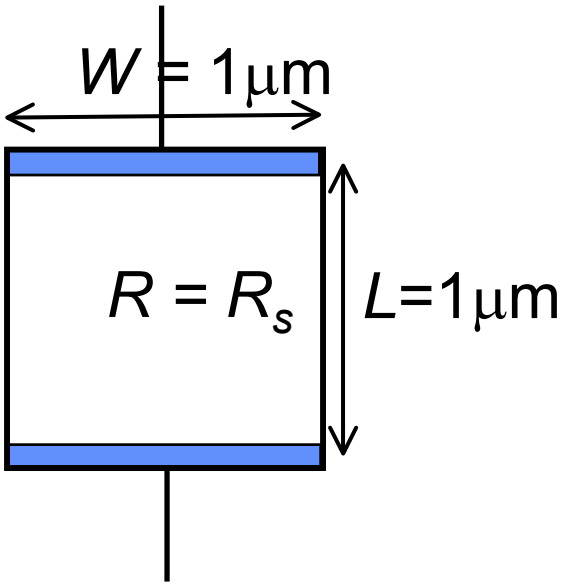
$$= \frac{1}{\int_0^t [q\mu_n(x)n(x) + q\mu_p(x)p(x)] dx}$$

# Electrical Resistance of Layout Patterns

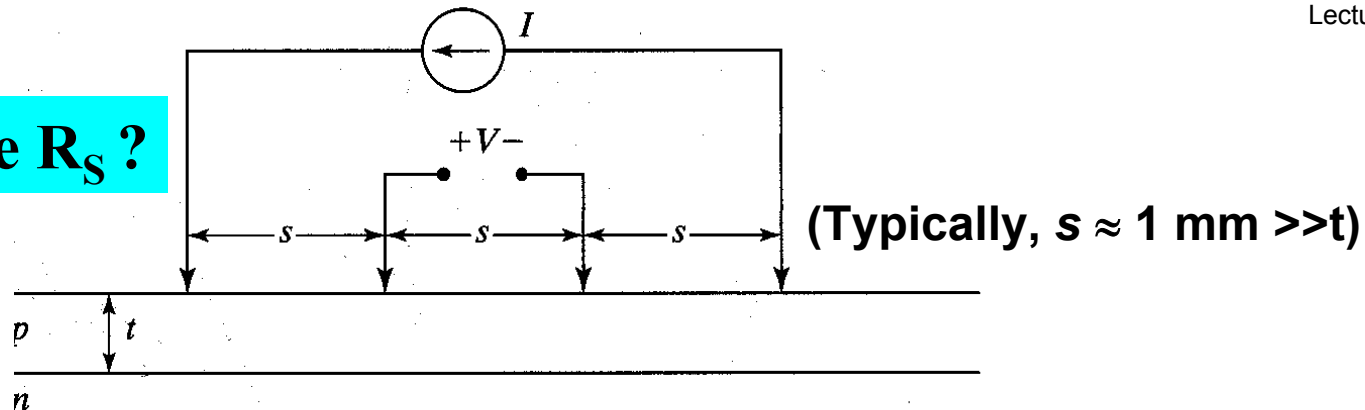
(Unit of  $R_s$ : ohms/square)

Metal contact

*Top View*



## How to measure $R_s$ ?



- The ***Four-Point Probe*** is used to measure  $R_s$ 
  - 4 probes are arranged in-line with equal spacing  $s$
  - 2 outer probes used to flow current  $I$  through the sample
  - 2 inner probes are used to sense the resultant voltage drop  $V$  with a voltmeter

$$\text{For a *thin* layer } (t \leq s/2), R_s = \frac{4.532V}{I}$$

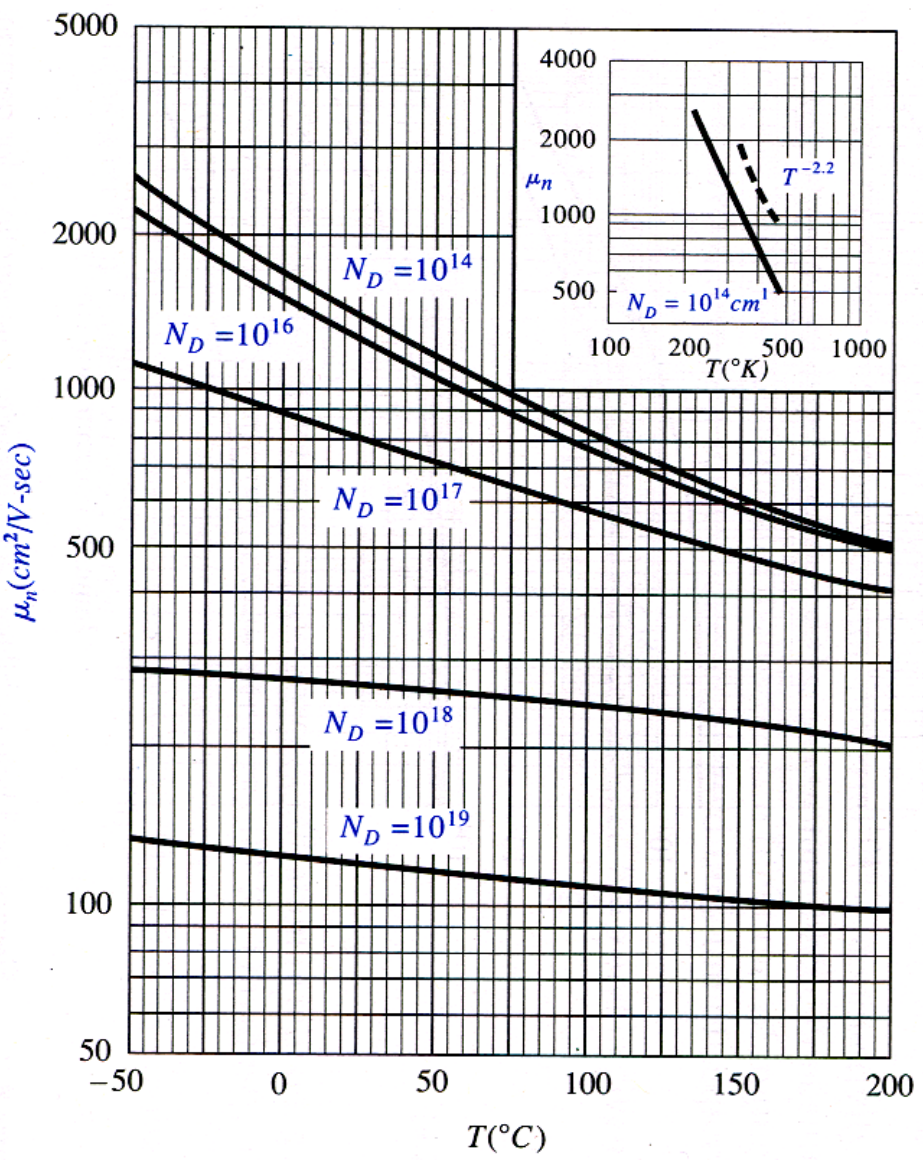
If  $\rho$  is known, then  $R_s$  measurement can be used to determine  $t$

For derivation, see EE143 Lab Manual

[http://www-inst.eecs.berkeley.edu/~ee143/fa05/lab/four\\_point\\_probe.pdf](http://www-inst.eecs.berkeley.edu/~ee143/fa05/lab/four_point_probe.pdf)

For reference only

# Electron mobility vs. T



# Hole mobility vs. T

