#### EE105 Microelectronic Devices and Circuits: Basic Semiconductors

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**Excellent Reference for Module 2:** 

#### Chenming Hu, Modern Semiconductor Devices for Integrated Circuits, 2010 downloadable from:

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https://people.eecs.berkeley.edu/~hu/Book-Chapters-and-Lecture-Slides-download.html



# **Silicon: Group IV Element**

IA	IIA	IIIB	IVB	¥Β	¥ΙΒ	γIIB		YIII		IB	IIB	IIIA	ΙΥΑ	YA	<b>VIA</b>	VIIA	GASES
1 H 1.00797											P-t do	ype pant		N-ty dopa	pe ant	1 H 1.00797	2 He 4.0026
3 Li 6.939	4 Be 9.0122											5 <b>B</b> 10.811	<mark>б</mark> 12.0112	7 N 14.0067	8 0 15.9994	9 F 18.9984	10 Ne 20.183
11 Na 22.9898	12 Mg 24.312											13 Al 26.9815	14 Si 28.086	15 P 30.9738	16 S 32.064	17 CI 35.453	18 Ar <sup>39.948</sup>
19 K 39.102	20 Ca 40.08	21 Sc 44.956	22 Ti 47.90	23 V 50.942	24 <b>Cr</b> 51.996	25 Mn <sup>54.9380</sup>	26 Fe 55.847	27 <b>Co</b> 58.9332	28 Ni 58.71	29 Cu 63.54	30 Zn 65.37	31 Ga 69.72	32 Ge 72.59	33 <b>As</b> 74.9216	34 Se 78.96	35 <b>Br</b> 79.909	36 Kr 83.80
37 <b>Rb</b> 85.47	38 Sr 87.62	39 Y 88.905	40 Zr 91.22	41 Nb 92.906	42 Mo <sub>95.94</sub>	43 <b>Tc</b> (99)	44 Ru 101.07	45 <b>Rh</b> 102.905	<b>46</b> <b>Pd</b> 106.4	47 <b>Åg</b> 107.870	<b>48</b> <b>Cd</b> 112.40	<b>49</b> <b>In</b> 114.82	50 Sn 118.69	51 Sb 121.75	52 Te 127.60	53   126.904	54 Xe 131.30
55 CS 132.905	56 Ba 137.34	*57 La <sup>138.91</sup>	<b>72</b> <b>Hf</b> 178.49	73 <b>Ta</b> 180.948	74 W 183.85	75 <b>Re</b> 186.2	76 <b>OS</b> 190.2	77 <b>Ir</b> 192.2	78 Pt 195.09	79 Au 196.967	80 Hg 200.59	81 <b>TI</b> 204.37	82 Pb 207.19	83 Bi 208.980	84 Po (210)	85 At (210)	86 <b>Rn</b> (222)
87 Fr (223)	88 <b>Ra</b> (226)	<b>≜89</b> <b>Ac</b> (227)	104 Rf (261)	105 Db (262)	106 Sg (266)	107 Bh (262)	108 HS (265)	109 Mt (266)	110 ? (271)	111 <b>?</b> (272)	112 ? (277)						



# **Resistivity of Typical Materials**

#### Conductors

- Copper: 1.7 x 10<sup>-6</sup> Ω-cm (or  $1.7 \times 10^{-8} \Omega$ -m)
- Aluminum: 2.8 x 10<sup>-6</sup> Ω-cm
- Insulators
  - $SiO_2$ : 10<sup>18</sup> Ω-cm
- Semiconductor
  - Silicon:  $10^{-3}$  to  $10^3 \Omega$ -cm
  - A wide range of resistivity,
  - Can be controlled by "doping" of impurities or electrical bias





### **From Atoms to Crystals**



- Energy states of Si atom (a) expand into energy bands of Si crystal (b).
- The lower bands are filled and higher bands are empty in a semiconductor.
- The highest filled band is the valence band.
- The lowest empty band is the conduction band



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#### **Energy Band Diagram of Various Materials**









#### Crystalline Structure (Diamond Cubic)

#### Schematic Two-Dimensional Representation





At 0 Kelvin, all electrons are "locked" in covalent bonds → Behave like insulator



#### **Electrons and Holes**



- At room temperature, thermal energy breaks some covalent bonds, creating free electrons and "holes"
- Hole: empty space left by electron
  - Hole "moves" as adjacent electron move into its space
  - Treat hole like a positively charged particle





### **Intrinsic Semiconductor**



 $n = p = n_i$ 

*n* : electron concentration  $[cm^{-3}]$ 



*p* : hole concentration  $[cm^{-3}]$  $n_i = BT^{\frac{3}{2}}e^{-\frac{E_g}{2kT}}$ : instrinsic carrier concentration B: material dependent constant *T* : temperature in Kelvin  $E_g$ : bandgap energy (=1.12 eV for Si) k: Boltzmann's constant =  $8.62 \times 10^{-5}$  eV/K At room temperature (T = 300K) $n_i = 1.5 \times 10^{10} \text{ [cm}^{-3}\text{]}$ Note: There are  $5 \times 10^{22}$  atoms/cm<sup>-3</sup>, so the number of free electrons and holes are very small In general,  $np = n_i^2$ 



# **N-Type Semiconductor**





Electron concentration can be greatly increased by replacing some Si atoms with P (phosphorus) or As (Arsenic), which have 5 shell electrons (one more than Si). P or As are called "donors"  $n_n = N_D$  (donor impurtiy concentration)  $p_n = \frac{n_i^2}{N_D}$  where  $n_i = 1.5 \times 10^{10} \text{ [cm}^{-3}\text{]}$ Subscript n refers to n-type semiconductor (n stands for "negative", referring to the charge carried by electrons) In n-type semiconductor,  $n_n >> n_i >> p_n$ e.g.,  $N_D = 10^{17} \text{ cm}^{-3}$ ,  $n_n = 10^{17}$ ,  $p_n = 2.2 \times 10^3$ Electrons are "majority" carriers, holes are "minority" carriers

# **P-Type Semiconductor**





Hole concentration can be greatly increased by replacing some Si atoms with B (boron), which has 3 shell electrons (one less than Si). B is called "acceptors"  $p_p = N_A$  (acceptor impurtiy concentration)  $n_p = \frac{n_i^2}{N_A}$  where  $n_i = 1.5 \times 10^{10} \text{ [cm}^{-3}\text{]}$ The subscript *p* refers to p-type semiconductor (p stands for "positive", referring to the charge carried by holes) In p-type semiconductor,  $p_p >> n_i >> n_p$ e.g.,  $N_A = 10^{17} \text{ cm}^{-3}$ ,  $p_p = 10^{17}$ ,  $n_p = 2.2 \times 10^{3}$ Holes are "majority" carriers, electrons are "minority" carriers

#### How Electron (or Hole) Move



**No Electric Field** 





# **Mobility of Common Semiconductors**

**TABLE 2–1** • Electron and hole mobilities at room temperature of selected lightly doped semiconductors.

	Si	Ge	GaAs	InAs
$\mu_n (\mathrm{cm}^2/\mathrm{V}\cdot\mathrm{s})$	1400	3900	8500	30,000
$\mu_p \ (\mathrm{cm}^2/\mathrm{V}\cdot\mathrm{s})$	470	1900	400	500





# **Mobility vs Dopant Concentration**







# Current: Movement of Charged Particles (Electrons and Holes)







# Current in Semiconductor (1): Drift Current



When an electrical field, *E*, is applied, holes moves in the direction of *E*, while electrons move opposite to *E*:  $\begin{cases} v_{p-drift} = \mu_p E, \quad \mu_p : \text{ hole mobility} \\ v_{n-drift} = -\mu_n E, \quad \mu_n : \text{ electron mobility} \end{cases}$ In intrinsic Si,  $\mu_n = 1350 \text{ cm}^2 / \text{V} \cdot \text{s}$  $\mu_p = 480 \text{ cm}^2 / \text{V} \cdot \text{s}$  (Note:  $\mu_n \approx 2.5 \mu_p$ )

Current density,  $J [A/cm^{2}]$   $J = qpv_{p-drift} + qnv_{n-drift} = q(p\mu_{p} + n\mu_{n})E = \sigma E$ where  $\sigma = q(p\mu_{p} + n\mu_{n})$  is conductivity [S/cm] Resistivity  $\rho = \frac{1}{\sigma}$  [ $\Omega$ -cm]



#### **Resistivity vs Dopant Concentration**







# Current in Semiconductor (2): Diffusion Current - Holes



- If hole distribution is nonuniform, holes will move from high to low concentration areas
- Flux ∝ [conc. gradient]
- Current flows since holes carry charge:

$$J_{p-diff} = qD_p\left(-\frac{dp(x)}{dx}\right)$$

 $D_p$ : hole diffusion coef. [cm<sup>2</sup>/s]

 Note: since hole carries positive charge, hole diffusion and hole current are in the same direction



# **Current in Semiconductor (2): Diffusion Current - Electrons**



 Similarly, electron diffusion also causes current to flow, but in opposite direction since electron carries negative charge

$$J_{n-diff} = (-q)D_n\left(-\frac{dn(x)}{dx}\right)$$
$$= qD_n\frac{dn(x)}{dx}$$



 $D_n$ : electron diffusion coef. [cm<sup>2</sup>/s]

 $J_{n-diff}$  : [A/cm<sup>2</sup>]

- In Si,
  - $D_n = 35 \text{ cm}^2/\text{s}$
  - $D_p = 12 \text{ cm}^2/\text{s}$



#### **Einstein Relationship**

$$\frac{D_n}{\mu_n} = \frac{D_n}{\mu_n} = V_T = \frac{kT}{q}$$

 $V_T$ : Thermal voltage

At room temperature,  $V_T = 26 \text{ mV}$ 



